



## Hostacom DB273A

### Compounded Polyolefin

#### Product Description

Hostacom DB273A high melt flow, 2,200 MPa flexural modulus, natural, mineral-filled thermoplastic elastomeric olefin (TEO) resin has an excellent balance of properties and processability. It was designed for a wide variety of automotive interior trim components.

#### Product Characteristics

<b>Test Method used</b>	ISO
<b>Processing Methods</b>	Injection Molding
<b>Features</b>	Good Dimensional Stability, High Flow , Good Impact Resistance , Good Moldability , High Rigidity
<b>Typical Customer Applications</b>	Automotive Parts, Instrument Panels, Interior Applications

Typical Properties	Method	Value	Unit
<b>Physical</b>			
Density	ISO 1183	1.03	g/cm <sup>3</sup>
Melt flow rate (MFR) (230°C/2.16Kg)	ISO 1133	30	g/10 min
<i>Note: Alternative test method is ASTM D 1238-01.</i>			
<b>Mechanical</b>			
Tensile Stress at Yield	ISO 527-1, -2	24	MPa
Tensile Strain at Yield	ISO 527-1, -2	5	%
Flexural modulus	ISO 178	2200	MPa
<b>Impact</b>			
Notched izod impact strength	ISO 180		
(23 °C)		33	kJ/m <sup>2</sup>
(-30 °C)		3.9	kJ/m <sup>2</sup>
<b>Thermal</b>			
Heat deflection temperature B (0.45 MPa) Unannealed	ISO 75B-1, -2	118	°C
Heat deflection temperature A (1.80 MPa) Unannealed	ISO 75A-1, -2	68	°C
CLTE, Flow	ISO 11359-1, -2	6.2 x 10 <sup>-5</sup>	cm/cm/°C